



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4434-9
Job Sheet 187247



Part No: D4434-9

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 14,15 IPP Rev:A 12.01.24 AS PER DWG REV.A DD VERF:EC IPP Rev:B 12.03.06 per REV.B DD verified by:EC IPP REV:C 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/21/18	0.00	1.18	Waterjet - Flow		SC 18/12/19
110	QC	10 pcs		12/21/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/19
120	QC	10 pcs		12/21/18	0.00	0.00	QC8-4		DAS 38
130	Small Fab	10 pcs		12/21/18	0.00	0.64	Small Fab-6		38 9-89
140	Brake NC	10 pcs		12/21/18	0.04	0.61	Brake NC 2		9-89 DAS 30
150	QC	10 pcs		12/21/18	0.00	0.00	QC5		38 9-89
160	HandFinish	10 pcs		12/21/18	0.00	0.48	HandFinish1		DR 18/12/19
170	QC	10 pcs		12/21/18	0.00	0.00	QC7-3		38
180	Packaging	10 pcs		12/21/18	0.00	0.00	Packaging3-2	ST613 DEC 21 2018	9-89
190	QC21-SA	10 Ea		12/21/18	0.00	0.00	QC21		DAS 21 2-00 DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.4000 sf (.24 ea)	100-Waterjet - Flow - 1	5120084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	2	216	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____				MRB (QSI042)	
				position	
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Category Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Other/Details: _____			

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S135856



Part: D4434-9

Job No: 187247

Serial No/Batch: S135856

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/09/18

